

# Radius Roller

## Material Capacities

Solid Round	1.375"
Flat Bar - Easy Way	3" (.75")
Flat Bar - Hard Way	2.25" (.375")
Angle Iron	2" (.250")
Channel	2" (.250")

- 43"h x 45"w x 49"d, 950 lb
- Shaft diameter - 2.0"
- Shaft center distance - 14.12"
- Die sets are sold separately for tube and pipe



Designed for medium to heavy material, the Radius Roller powers through your job quickly and accurately. Roll rod, flat, angle and channel. The variable speed, hydraulic drive allows you to "dial in" the appropriate speed for various materials. Quickly change the orientation from vertical for smaller projects to horizontal for those larger, heavier jobs.



3 Dies and 16 Spacers Included!  
Designed for maximum versatility.  
Configured to accept a wide variety of metal sections.

## HYDRAULIC SPECIFICATIONS

### PORTA POWER

5 HP Hydraulic Power Unit



Motor	Specifications
Standard Electric Motor	5HP, 3 Phase, 208V/230V
Optional Electric Motor	5HP, 3 Phase, 460V 5HP, 1 Phase, 230V
Pump Size	3-1/2 gpm-single stage
Valve Pressure	3,000 psi
Reservoir	7 Gallons
Cylinder	1-3/4" Ram
Stroke	14"



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ISO 9001  
Quality