

Ironworkers

Standard Features	 25 Ton	 40 Ton	 50 Ton	 55 Ton	 60 Ton
Maximum Capacity	1" dia. thru 5/16" mild steel	1" dia. thru 1/2" mild steel	1" dia. thru 5/8" mild steel	1-1/16" dia. thru 5/8" mild steel	1" dia. thru 3/4" mild steel
Throat Depth	5-1/2"	7"	7"	7-1/2"	8-7/8"
Stroke	1"	1-3/8"	1-15/16"	1-1/4"	1-1/4"
Power Requirements	1 phase 120V	1 phase or 3 phase 208V - 575V	1 phase or 3 phase 208V - 575V	1 phase or 3 phase 208V - 575V	1 phase or 3 phase 208V - 575V
Flat Bar Shear	Optional Accessory	1/2" x 6" 3/8" x 10"	1/2" x 10" 3/4" x 4"	1/2" x 12" 3/4" x 14"	3/4" x 4" 1/2" x 12"
Angle Shear	Optional Accessory	3" x 3" x 1/4"	3" x 3" x 3/8" 4" x 4" x 1/4"	3" x 3" x 3/8" 4" x 4" x 1/4"	3" x 3" x 1/2" 4" x 4" x 3/8"
Coper Notcher	Optional Accessory	Optional Accessory	2" x 3" x 5/16"	Optional Accessory	2-1/2" x 4" x 3/8"

DEPENDABLE • AFFORDABLE • VERSATILE

Standard Features	 65 Ton	 75 Ton	 100 Ton	 100 Ton Deluxe	 120 Ton
Maximum Capacity	1-1/16" dia. thru 3/4" mild steel	1-1/16" dia. thru 7/8" mild steel	1-1/16" dia. thru 1" mild steel	1-1/16" dia. thru 1" mild steel	1-1/2" dia. thru 1" mild steel
Throat Depth	9-3/4"	10"	11"	11"	11"
Stroke	1-13/16"	1-13/16"	1-13/16"	1-15/16"	2-1/8"
Power Requirements	1 phase or 3 phase 208V - 575V	1 phase or 3 phase 208V - 575V	1 phase or 3 phase 208V - 575V	1 phase or 3 phase 208V - 575V	1 phase or 3 phase 208V - 575V
Flat Bar Shear	3/8" x 24" 1/2" x 14" 1" x 4"	1/2" x 14" 3/4" x 10"	3/4" x 14" 1" x 10"	1/2" x 18" 3/4" x 14" 1" x 10"	1/2" x 24" 1" x 12"
Angle Shear	5" x 5" x 3/8"	5" x 5" x 1/2"	6" x 6" x 1/2"	6" x 6" x 1/2"	6" x 6" x 1/2"
Coper Notcher	2-1/2" x 5" x 3/8"	2-1/2" x 5" x 1/2"	Optional Accessory	2-1/2" x 6" x 1/2"	3" x 6" x 1/2"

Ironworker Accessories

PUNCH • SHEAR • COPE • NOTCH • BEND

Toolpack-1



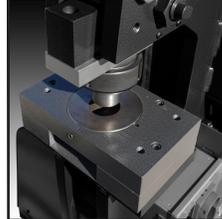
14 sets of 219 punches and 413 dies
1/4" to 1-1/16" in 1/16" increments

Toolpack-2



8 sets of 228 punches and 419 dies

Oversized Punching Attachments



Oversized attachment
up to 1-1/2" round
Oversized attachment (shown)
up to 4" round

Magnetic Accessory Light



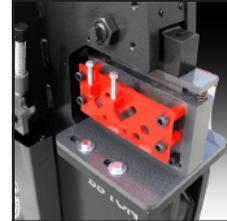
Connects to the Ironworker to provide task lighting

Rod Shear



Reduce deformation in 1/4" to 1" mild steel rod

Multi-Shear



Combined Flat Bar, Angle, and Rod Shear for mild steel

Press Brake



Controlled, repeatable bends in 1/4" thick mild steel

Pipe Notcher Housing



Notch Up to 2" Schedule 40 pipe (requires dies)

Pipe Notcher Dies



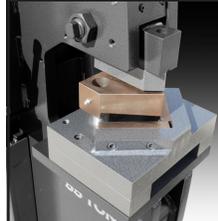
Standard dies sizes up to 2" Schedule 40 pipe

Turret Pipe Notcher Housing



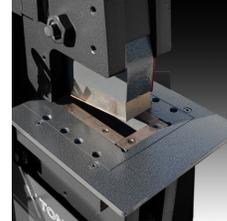
Load 3 different pipe notcher dies at once and quickly switch from one size to the next Up to 2" Schedule 40 pipe (requires dies)

Angle Notcher



Precise 92° Notch in 1/4" mild steel

Coper Notcher



Precisely notch plate or angle up to 2" mild steel

Auto Cut



Adjustable proximity switch automates production when cutting repeatable lengths

Custom Tooling



We can manufacture your custom tool, whether it's a modification to a stock punch or a custom die set.



Scan to view our Ironworkers on our website

All of our ironworkers feature multiple workstations, allowing you to outfit your machine with a variety of optional attachments. This enables you to go from one operation to another without time-consuming tooling changes.