

Hydraulic Ironworker Accessories

EXPAND YOUR FABRICATING CAPABILITIES



Radius Roller

Horizontal or Vertical Operation
Variable Speed Rolling

SPECIFICATIONS:

Round Pipe:	2" Schedule 40
Round Tube:	2-1/2" (.095")
Square Tube:	2" (.120")
Solid Round:	1.375"
Flat Bar - Easy Way:	3" (.750")
Flat Bar - Hard Way:	2.25" (.375")
Angle Iron:	2" (.250")
Channel:	2" (.250")
Shaft Diameter:	2.0"
Shaft Center Distance:	14.12"
Weight:	950 lb

Horizontal Press

Digital Readout Assures Precision
Universal Tooling Holder

TOOLING DETAILS:

Pin Diameter:	2"
Dimensions:	9.79" min to 13.54" max (tool chuck to pin centers)
Pin Height:	6" max (standard tooling)

SPECIFICATIONS:

Rating:	20 Tons
Cylinder:	2.25" Ram
Stroke:	10"
Work Height:	38" - 40"
Table Dimensions:	24" x 42"
Weight:	1,350 lb

10 Ton Bender

Horizontal or Vertical Operation
Auto-Stop Feature for Repeatable Bends

SPECIFICATIONS:

Bend Capacity:	180°
Pipe Capacity:	2" (ID) Schedule 40
Tube Capacity:	2-1/2" (OD) .095"
Square Tube Capacity:	2" (OD) .250"
Chromoly Capacity:	2-1/4" (OD) .083"
Cylinder:	1-3/4" Ram
Stroke:	14"
Weight:	600 lb



Scan to view all of
our machines.

20 Ton Shop Press

Rolling Cylinder for Maximum Versatility
Compact Design for Tabletop Use

DIMENSIONS:

Height:	37"
Width:	27"
Depth:	24"
Weight:	400 lb

SPECIFICATIONS:

Rating:	20 Tons
Cylinder:	2" Ram
Stroke:	6-1/4"
Working Area:	10-1/2" x 20"

40 Ton Shop Press

Rolling Cylinder for Maximum Versatility
Hydraulic Assist Table Height Adjustment

DIMENSIONS:

Height:	79"
Width:	48"
Depth:	48"
Weight:	1,400 lb

SPECIFICATIONS:

Rating:	40 Tons
Cylinder:	4" Ram
Stroke:	12-1/4"
Working Area:	38" x 40-1/2"

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POWER OPTIONS



Factory Installed Hydraulic Accessory Pack

Our innovative, patent-pending Hydraulic Accessory Pack option turns your Cleveland Steel Tool Ironworker into a power plant. Simply order your Ironworker with this option to power any of our Hydraulic Accessory Tools. Available on our 40 Ton Ironworker through our 120 Ton models. Expand your capabilities with our 10 Ton Bender, 20 Ton Shop Press, 40 Ton Shop Press, Horizontal Press and Radius Roller.

Porta Power

The Cleveland Steel Tool Porta Power is the alternative to the Hydraulic Accessory Pack. This unit is compact and rolls around to fit anywhere you need it. Equipped with the same control features as the ironworker, the Porta Power comes with a quick connection, lockout-tagout and e-stop. A perfect tool to power the Cleveland Steel Tool Hydraulic Accessory Tools.

GENERAL SPECIFICATIONS:

Standard Motor:	5 HP 3~ 208 V or 230 V 1,725 RPM 14 A
Hydraulic Pump:	3-1/2 GPM - 1 Stage
Valve Pressure:	3,000 PSI
Reservoir:	7 Gallons
Optional Motors:	5 HP 3~ 460 V 1,725 RPM 7 A 5 HP 1~ 230 V 1,725 RPM 23 A