

# HORIZONTAL PRESS

## Material Capacities

Cylinder	2.25" Ram
Stroke	10"
Work Height	38-40"
Table Dimensions	24" x 42"
Weight	1,350 lb

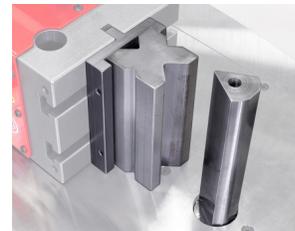
### Features

- 20 Tons of force
- Digital readout
- Smooth ram extension
- Hardened tooling pins
- Machined, hardened bushings
- 2" machined heavy-duty table
- 4 pin locations for tooling flexibility



With 20 tons of force, the Horizontal Press accepts a great variety of tooling to form, brake and straighten mild steel. The integrated digital encoder reads a positive stop for accurate repetition within 0.01".

Power it up with the Porta Power or any hydraulic power source with 2,600-2,800 psi.



6" Brake 4-Way Die Included!

Allows for braking projects up to 1/2" thick x 6" maximum height.

The 4-Way Brake set is easily configured to create clips, brackets, hangers, angles and box geometries quickly and easily. We can manufacture custom dies for your specific application.

## HYDRAULIC SPECIFICATIONS

### PORTA POWER

5 HP Hydraulic Power Unit



Motor	Specifications
Standard Electric Motor	5HP, 3 Phase, 208V/230V
Optional Electric Motor	5HP, 3 Phase, 460V 5HP, 1 Phase, 230V
Pump Size	3-1/2 gpm-single stage
Valve Pressure	3,000 psi
Reservoir	7 Gallons



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