

40 Ton Shop Press



Technical Specifications

- Heavy-Duty all steel construction
- Cylinder with 4" Ram
- 12-1/4" Stroke
- Rolling Cylinder for Maximum Versatility
- Working Area of 38" x 40-1/2"
- Footprint - 79"h x 48"w x 48"d
- Shipping weight - 1,400 lbs.
- Easy-to-Use Hand/Jog Controls
- Quick-Disconnect Hoses
- Hydraulic-Assist Table Height Adjustment

Our full-sized 40 Ton Shop Press is tough and affordable. Smooth and accurate, heavy-duty and versatile. The unique open side design allows for material to pass through. Power it up with a Cleveland Steel Tool Ironworker with the *factory installed* Hydraulic Accessory Pack or the Porta Power 5HP portable power unit.

Brake capacities:

- 12" wide x 1/4" thick material
- 6" wide x 3/8" thick material
- 32" wide x 10 gauge thick material

12" Press Brake Tooling, 6-Piece Tooling Set and Back Gauge available.

HYDRAULIC SPECIFICATIONS

PORTA POWER

5 HP Hydraulic Power Unit



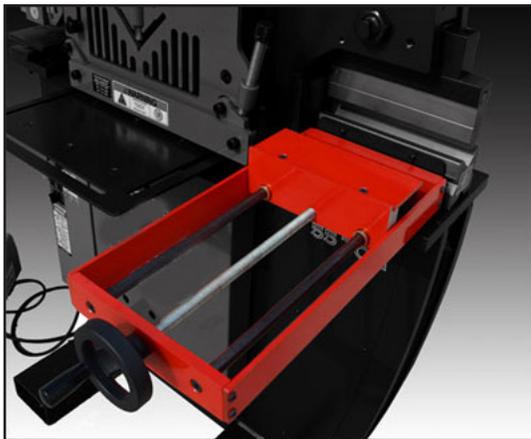
Motor	Specifications
Standard Electric Motor	5HP, 3 Phase, 208V/230V
Optional Electric Motor	5HP, 3 Phase, 460V 5HP, 1 Phase, 230V
Pump Size	3-1/2 gpm-single stage
Valve Pressure	3,000 psi
Reservoir	7 Gallons
Cylinder	1-3/4" Ram
Stroke	14"

Press Brake Tooling

Part Number	Description
PRB12	12" Press Brake
PRB18	18" Press Brake
PRB24	24" Press Brake
PRB32	32" Press Brake



Press Brake Back Gauge



Press Brake Tooling Set



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