



Date 1/6/20

Cleveland Steel Tool

TITLE:

40 Ton C Ironworker

SIZE	DWG. NO.	REV
A	IW40C Exploded View	

5

4

3

2

1

ITEM NO.	PART NUMBER	DESCRIPTION	Default/QTY.
1	CB0MTR583	Starter 3hp, 1ph, 230V, 60hz	1
2	CE-40C	Center Assy 40C	1
3	CO232	Cover - Link 50,55,60T	1
4	CO240	Cover - Motor Assy 40C	1
5	CO386	Cover - Angle Drop Top 40C	1
6	CO40-143	Cover - Top Dust 40C	1
7	CY10202	Pin - Bottom Cylinder 50,55,60T	1
8	CY337	Pin - Top Cylinder 50,55,60T	1
9	CY5007-01	Cylinder #7,50,55,60	1
10	D1-3-32	Die Stock 413	1
11	FR-40C	FRAME - COMPLETE 40C	1
12	FT379	Table Feed Platform N50	1
13	FTF622	Feed Table Assy 50	1
14	GB112-04	Guide Block - Vertical Slide A	8
15	GB136-00	Guide Block Top 50,55,60T	2
16	GB316	Guide Block - Bottom 50,55,60T	2
17	GIB0128-04GL	Gib Assy - Greaseless 25 - 120T	12
18	GIB10015-04761	Nut - Gib Pin 50-120T	12
19	GRD327	Guard - Angle Drop Off 50,55,60T	1
20	GRD359	Stripper Bar Assy 40-60T	1
21	GRD384	Guard - Flat Drop-off 50T	1
22	GRD40-144	Guard - Cylinder Cover Front 40C	1
23	GRD40-145	Guard - Cylinder Cover Back 40C	1
24	GRD40-158	Guard - Open Station 40C	1
25	GRD40-158-2	Mirror of GRD40-158	1
26	GRD40-197	Guard Assemble - Angle 40C	1
27	GRD543	Guard Assy - Front Link 40C	1
28	GRD557	Guard Assy - Stripper Back 40-60T	1
29	GU331	Standoff Gusset 40C	4
30	GU352	Gusset - Cover 40CT	1
31	GU40-168	Pocket Gusset - 40C	1
32	HD0178-00-6	Swing Link W/Cam 50,55,60	1
33	HD0179-00-3	Swing Link 50,55,60T	1
34	HD367	Holddown - Flat Bar 50T	1
35	HD40-161	Bushing - Swing Link 40-60T,E110/65	2
36	HD636	Holddown Rod Assy - Flat Grd 50,55,60T	1
37	HD637	Holddown Rod Assy - Angle 50,55,60	1
38	HM122	Cover Electric Box - 40C	1
39	HM123	Cover Standoff - 40C	1

ITEM NO.	PART NUMBER	DESCRIPTION	Default/QTY.
40	HM126	Return Lever - 40C	1
41	HM250	Destroke Adjuster - 40C	1
42	HM251	Switch Mnt Brkt	1
43	HM252	Cable Bracket - 40C	1
44	HM40-206	Top Dust Cover Support - 40C	2
45	HM55-48	Retainer Block 50,55,60T	3
46	LI354	Link Assy 50,55,60T	2
47	PH-222	Punch Nut Standard	1
48	PH313	Pin Link 50,55,60T	2
49	PH315	Pin - Btm Whale Pivot 50,55,60T	1
50	PH819-02	Punch Holder/Stud Assy.	1
51	PS314	Pin - Guide Block Top 50,55,60T	1
52	PU40C-2HP1PH110V	Power Unit 40C 2HP 1PH	1
53	Punch 219 1-.063	Punch 1-1/16	1
54	RA308	Rail Holddown 50,55,60T	2
55	RD1058	Box Lockout Tagout	1
56	TA284	Table - Slotted Open Station 40,55,100T	1
57	TA288	Table - Punch Support 40,50,55T	1
58	TA314	Pedestal Die Table - Base	1
59	TA375	Drop Chute Assy N50	1
60	TA903-2	Pedestal Die Table - Top	1
61	WH40C-11	Whale Assy - 40C	1
62	BL320-00	Blade - Top Angle Complete 50/	1
63	BL40-153	Blade - Flat Bar Blade 40T	2
NOT PICTURED			
A	FP781-00	Foot Pedal Assembly	1
B	FP5037	Foot Pedal Cable Green 72"	1