Edwards™/Hawthorne™/Pittsburgh™/Ironworkers

<table>
<thead>
<tr>
<th>Model</th>
<th>Punch</th>
<th>Die</th>
</tr>
</thead>
<tbody>
<tr>
<td>All Models</td>
<td>219</td>
<td>413</td>
</tr>
</tbody>
</table>

**Note:** Edwards™/Hawthorne™/Pittsburgh™ Ironworkers use Punch Style 228 or 241 or die Style 419 or 28XX for Oversize Hole Punching.

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### PUNCHES

![Punch Styles](image1)

219  
228  
241

241 Tip Holder  
Available up to 4"

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### DIEs

![Die Styles](image2)

413  
419  
28XX

See page 14 for more information on 28XX dies.

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Edwards™/Hawthorne™/Pittsburgh™ Ironworkers use 1/4” x 1/8” Keyways and Whistle Spots for alignment of shaped punches and dies.
FLAT BAR SHEAR BLADES

We stock shear blades 10" to 24" for every Edwards™/Hawthorne™/Pittsburgh™/Ironworkers. Each blade is reversible with 4 cutting edges. 2 blades required per set.

PUNCH STEMS AND COUPLING NUTS

Coper Notcher Blades

Edwards™/Hawthorne™/Pittsburgh™/Ironworkers

ANGLE SHEAR BLADES

Upper blade is reversible with 2 cutting edges and 2 radii for large and small angles.

OVERSIZE ATTACHMENT

PEDESTAL DIE HOLDER

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