

CLEVELAND STEEL TOOL

10 Ton Pipe and Tube Bender

General Specifications

- Heavy duty all steel construction
 - Smooth, fast operation
 - 180 degree bend capacity
 - Easy to use hand controls
- Operates horizontally or vertically
- Heavy duty rolling and locking stand
- Auto stop feature for repeatable bends
 - Quick disconnect hoses
- 2" ID Schedule 40 Pipe Capacity
 - 2-1/2" OD .095" Tube Capacity
 - 2-1/4" .083 Chromoly Capacity
 - Die sets sold separately
 - One year warranty



The bender can be purchased as an accessory to be used with our 40 Ton Ironworker for **\$1,796.**



It can also be purchased as a stand alone bender with a 5HP hydraulic power unit for **\$3,996.**

Hydraulic Specifications and Requirements



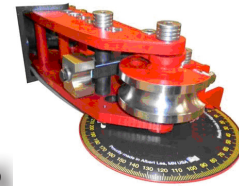
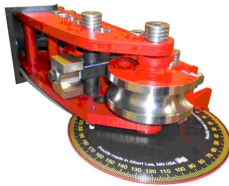
Standard Electric Motor	5HP, 3 Phase, 208/240V, 14 amp
Optional Electric Motors	5HP, 3 Phase, 440/480V, or 575V, 7 amp 5HP, 1 Phase, 208/240V, 26 amp
Pump Size	3-1/2 gpm-single stage
Valve Pressure	2,600 psi max.
Reservoir	7 Gallons
Cylinder	1-3/4" Ram
Stroke	14"

Bender Dies

Schedule 40 Pipe Bender Dies

90 Degree		
Radius	Sizes available	Price range
3.00	1/4, 3/8, 1/2, 3/4, 1"	\$137 - \$144
3.50	1/4, 3/8, 1/2, 3/4, 1", 1-1/4	\$140 - \$149
4.00	1/2, 3/4, 1", 1-1/4	\$144 - \$153
4.50	1/2, 3/4, 1", 1-1/4, 1-1/2	\$165 - \$180
5.00	1", 1-1/4, 1-1/2	\$189
5.50	3/4, 1", 1-1/4, 1-1/2, 2"	\$176 - \$280
6.00	1", 1-1/4, 1-1/2, 2"	\$205 - \$290
6.50	3/4, 1", 1-1/4, 1-1/2, 2"	\$206 - \$299
7.00	1-1/4, 1-1/2	\$245
7.50	1", 2"	\$268, \$348

180 Degree		
Radius	Sizes available	Price range
3.00	1/4, 3/8, 1/2, 3/4, 1"	\$273 - \$287
3.50	1/4, 3/8, 1/2, 3/4, 1", 1-1/4	\$280 - \$297
4.00	1/2, 3/4, 1", 1-1/4	\$287 - \$306
4.50	1/2, 3/4, 1", 1-1/4, 1-1/2	\$330 - \$360
5.00	1", 1-1/4, 1-1/2	\$378
5.50	3/4, 1", 1-1/4, 1-1/2, 2"	\$352 - \$560
6.00	1", 1-1/4, 1-1/2, 2"	\$409 - \$580
6.50	3/4, 1", 1-1/4, 1-1/2, 2"	\$412 - \$598
7.00	1-1/4, 1-1/2	\$490
7.50	1", 2"	\$536, \$695



Tube Bender Dies

90 Degree		
Radius	Sizes available	Price range
3.00	1/2, 5/8, 3/4, 7/8, 1", 1-1/8	\$137
3.50	5/8, 3/4, 7/8, 1", 1-1/8, 1-1/4	\$140 - \$149
4.00	7/8, 1", 1-1/8, 1-1/4	\$144 - \$153
4.50	3/4, 7/8, 1", 1-1/8, 1-1/4, 1-3/8, 1-1/2	\$165 - \$180
5.00	1-1/4, 1-3/8, 1-1/2	\$189
5.50	3/4, 7/8, 1", 1-1/8, 1-1/4, 1-3/8, 1-1/2, 1-5/8, 1-3/4	\$176 - \$194
6.00	1-1/4, 1-3/8, 1-1/2, 1-5/8, 1-3/4, 1-7/8, 2"	\$205
6.50	1-1/4, 1-3/8, 1-1/2, 1-5/8, 1-3/4, 1-7/8, 2", 2-1/8, 2-1/4, 2-3/8, 2-1/2	\$234 - \$299
7.00	1-1/2, 1-5/8, 1-3/4, 1-7/8, 2"	\$245
7.50	1-3/8, 1-1/2, 1-5/8, 1-3/4, 1-7/8, 2", 2-1/8, 2-1/4, 2-3/8, 2-1/2	\$268 - \$348

180 Degree		
Radius	Sizes available	Price range
3.00	1/2, 5/8, 3/4, 7/8, 1", 1-1/8	\$273
3.50	5/8, 3/4, 7/8, 1", 1-1/8, 1-1/4	\$280 - \$297
4.00	7/8, 1", 1-1/8, 1-1/4	\$287 - \$306
4.50	3/4, 7/8, 1", 1-1/8, 1-1/4, 1-3/8, 1-1/2	\$330 - \$360
5.00	1-1/4, 1-3/8, 1-1/2	\$378
5.50	3/4, 7/8, 1", 1-1/8, 1-1/4, 1-3/8, 1-1/2, 1-5/8, 1-3/4	\$352 - \$387
6.00	1-1/4, 1-3/8, 1-1/2, 1-5/8, 1-3/4, 1-7/8, 2"	\$409
6.50	1-1/4, 1-3/8, 1-1/2, 1-5/8, 1-3/4, 1-7/8, 2", 2-1/8, 2-1/4, 2-3/8, 2-1/2	\$467 - \$598
7.00	1-1/2, 1-5/8, 1-3/4, 1-7/8, 2"	\$490
7.50	1-3/8, 1-1/2, 1-5/8, 1-3/4, 1-7/8, 2", 2-1/8, 2-1/4, 2-3/8, 2-1/2	\$536 - \$695

*Bender Dies for Square Tubing available.
Call our office for details.*

CST CLEVELAND STEEL TOOL

800-446-4402 • www.clevelandsteeltool.com

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