

## **Hydraulic Ironworker Accessories**

### **EXPAND YOUR FABRICATING CAPABILITIES**



## Radius Roller Horizontal or Vertical Operation

## Variable Speed Rolling

Weight

#### **SPECIFICATIONS:** Round Pipe: 2" Schedule 40 Round Tube: 2-1/2" (.095") Square Tube: 2" (.120") Solid Round: 1.375" Flat Bar - Easy Way: 3" (.750") Flat Bar - Hard Way: 2.25" (.375") Angle Iron: 2" (.250") Channel: 2" (.250") Shaft Diameter: 2.0" Shaft Center Distance 14.12"



## **Horizontal Press**

Digital Readout Assures Precision Universal Tooling Holder

#### **TOOLING DETAILS:**

Pin Diameter:

	(tool chuck to pin centers)
Pin Height:	6" max (standard tooling)
<b>SPECIFICAT</b>	IONS:
Rating:	20 Tons
Cylinder:	2.25" Ram
Stroke:	10"
Work Height:	38" - 40"
Table Dimensi	ons: 24" x 42"
Weight:	1,350 lb

Dimensions: 9.79" min to 13.54" max



### 10 Ton Bender

Horizontal or Vertical Operation Auto-Stop Feature for Repeatable Bends

#### **SPECIFICATIONS:**

Bend Capacity:	180°
Pipe Capacity:	2" (ID) Schedule 40
Tube Capacity:	2-1/2" (OD) .095"
Square Tube Capacity	: 2" (OD) .250"
Chromoly Capacity:	2-1/4" (OD) .083"
Cylinder:	1-3/4" Ram
Stroke:	14"
Weight:	600 lb



Scan to view all of our machines.



## **20 Ton Shop Press**

Rolling Cylinder for Maximum Versatility Compact Design for Tabletop Use

#### **DIMENSIONS:**

Height:	37
Width:	27
Depth:	24
Weight:	400 lk
SPECIFICATIONS:	
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Rating:	20 Ions
Cylinder:	2" Ram
Stroke:	6-1/4"
Working Area:	10-1/2" x 20"



## **40 Ton Shop Press**

Rolling Cylinder for Maximum Versatility Hydraulic Assist Table Height Adjustment

#### **DIMENSIONS:**

Height:	79"
Width:	48"
Depth:	48"
Weight:	1 400 lh

#### **SPECIFICATIONS:**

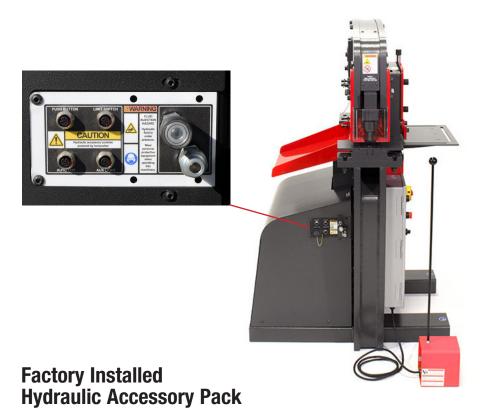
Rating:	40 Tons
Cylinder:	4" Ram
Stroke:	12-1/4"
Working Area:	38" x 40-1/2"

950 lb



# **Hydraulic Ironworker Accessories**

### **POWER OPTIONS**



Our innovative, patent-pending Hydraulic Accessory Pack option turns your Cleveland Steel Tool Ironworker into a power plant. Simply order your Ironworker with this option to power any of our Hydraulic Accessory Tools. Available on our 40 Ton Ironworker through our 120 Ton models. Expand your capabilities with our 10 Ton Bender, 20 Ton Shop Press, 40 Ton Shop Press, Horizontal Press and Radius Roller.



## **Porta Power**

The Cleveland Steel Tool Porta Power is the alternative to the Hydraulic Accessory Pack. This unit is compact and rolls around to fit anywhere you need it. Equipped with the same control features as the ironworker, the Porta Power comes with a quick connection, lockout-tagout and e-stop. A perfect tool to power the Cleveland Steel Tool Hydraulic Accessory Tools.

#### **GENERAL SPECIFICATIONS:**

Standard Motor: 5 HP 3~ 208 V or 230 V 1,725 RPM 14 A Hydraulic Pump: 3-1/2 GPM - 1 Stage Valve Pressure: 3,000 PSI Reservoir: 7 Gallons

Optional Motors: 5 HP 3~ 460 V

1,725 RPM 7 A 5 HP 1~ 230 V 1,725 RPM 23 A

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