

CLEVELAND STEEL TOOL

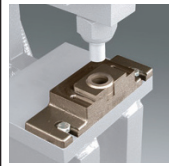


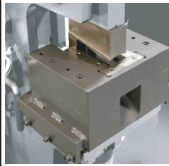
75 Ton Ironworker

Technical Specifications	
Rated capacity <small>**Rated at 65,000 psi tensile strength</small>	75 Ton
Number of work stations	4
Throat depth	10"
Maximum capacity	1- ¹ / ₁₆ " dia. thru 7/8" plate
Largest standard punch	1- ¹ / ₁₆ " punch
Largest standard die	1- ¹ / ₄ " die
Open height	8- ³ / ₄ "
Closed height	6- ⁷ / ₈ "
Stroke	1- ⁷ / ₈ "
Table size	6" x 10"
Hydraulic system	17 gallon reservoir 2,800 PSI, 3- ¹ / ₂ " ram
Standard motor	7.5 HP, 3 phase 208/240V - 21 amp
Optional motors	7.5 HP, 3 Phase, 440V - 13 amp 5 HP, 1 Phase, 208/240V - 26 amp
Dimensions	Base - 38" W x 44" L x 60" H
Shipping Weight	3,300 lbs.

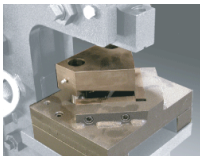
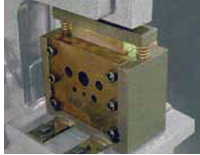
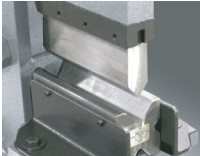
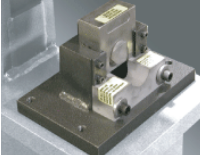
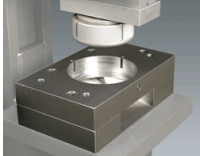


Standard Features

- Fully guarded
- Adjustable steel strippers
- Integral lifting lug for instant portability
 - Fully charged hydraulic system
 - Gauge table
 - Electric stroke control
 - Remote foot pedal operation
- Shear blades reversible for extra long life
 - Low rake angle on shear blades
 - Open station for optional tooling
 - Direct drive pump

Standard Attachment		Capacity	Operating Height
Punch Station with pedestal die table		219 Punch 413 Die	41-1/2"
Angle Shear		5" x 5" x 3/8" 4" x 4" x 3/8" angle	49"
Flat Bar Shear		3/4" x 10" 1/2" x 14" plate	41-1/2"
Coper Notcher		2- ¹ / ₂ " x 5" x 1/2" mild steel	43-1/2"

75 Ton Ironworker Optional Attachments

Optional Attachment		Capacity
Angle Notcher		3" x 3" x 1/4" mild steel
Rod Shear		up to 1-1/8"
Brake		8", 10", or 12" wide 1/4" mild steel
Pipe Notcher		Up to 2" OD Pipe Schedule 40 pipe
Oversize Punching Attachments		228 Punch-419 Die Sizes up to 1-1/2" rd thru 5/8" thick mild steel 241 Punch-28XX Die (shown) sizes up to 3-1/2" rd thru 1/4" mild steel